You must use an oil-based and UV-resistant ink. Steni recommends UNI Paint PX-30. Read the product data sheets, especially the section on preparations and ambient temperature.

NB: Remember to read the product data sheets and use the proper protective equipment.

1. Preparations:
   - Clean the edge surface. Remove any dust, dirt, etc. The surface must be free of dust and grease / oil residue.
   - Use a cleaning agent such as Aqua Petrosol, a degreaser or a house wash cleaning solution. 5% solution in lukewarm water.
   - Use a microfibre cloth or similar that does not leave any residue on the surface.
   - Allow the surface to dry.

2. Application:
   - The recommended working temperature is 23 °C. The minimum acceptable temperature is 10 °C. In cold/humid weather, work should be carried out in a heated area, protected from direct precipitation.
   - For repairs: Adapt the tip of the marker to the width of the joint with a work knife or similar. Cut only one side of the tip.
   - Shake well, min. 1 minute. Pump colour to the tip.
   - Insert marker into the joint between the panels. Twist the marker slightly to ensure you coat the edges of both panels. Run the marker through the joint in one movement.
   - Allow to dry. The edge paint should not be exposed to moisture for at least 2 hours.

TIPS!
- Clean well
- Use oil-based ink
- Use personal protective equipment
- For larger edge paint jobs, use acrylic paint and a roller